

Instructions For PT 6405-1 (3823264)

LINER PULLER RING

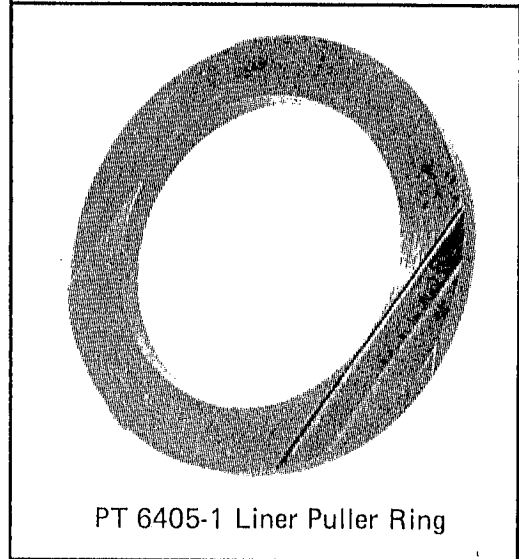
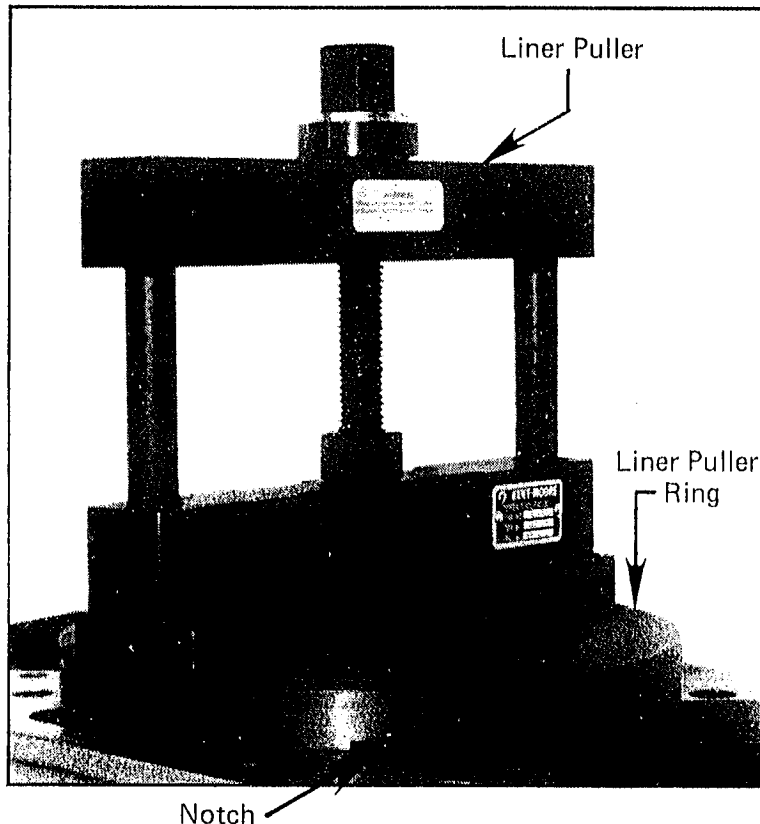
APPLICATION:

Cummins NH/NT 855 with LPF repair sleeve. PT 6405-1 Liner Puller Ring is designed to hold a Lower Press Fit (LPF) repair sleeve in the engine block while pulling the cylinder liner. The ring contacts 360° of the repair sleeve surface. This will ensure no movement will occur in the repair sleeve. Used with Liner Puller PT 6400 or PT 6405-A (3376015).

INSTRUCTIONS:

Center PT 6405-1 onto the repair sleeve with the relief notches down and positioned over the adjacent cylinder bore as illustrated. Install Cylinder Liner Puller and remove liner. Follow removal instructions supplied with puller.

NOTE: It will be necessary to remove adjacent cylinder head when pulling liners with repair sleeves in 2, 3, 4, or 5 bores.



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